PENBERTHY SERIES TSL/TSM LIQUID LEVEL GAUGES

Armored transparent flat glass liquid level gauges suitable for steam service on boiler drum, feedwater heater and other vessel level indication applications



Series TSL

Series TSM

GENERAL APPLICATION

These level gauges are suitable for use in steam service for boiler drum, feedwater heater and other vessel level indication applications. Series TSL and TSM are especially suited to IP and LP combined cycle HRSGs.

FEATURES

- Suitable for indoor or outdoor installation.
- For use with low maintenance stuffing box gauge valves (nipple connected models).
- Through bolt design allows easy servicing.
- Cover enclosed glass resists breakage.
- Thermally induced linear expansion absorbed within the stuffing box on nipple connected models or by the expansion loop on flange connected models.
- Live loaded cover bolting to withstand cyclic service.
- Mica shield protection to prevent gauge glass erosion.
- Tempered borosilicate glass for high strength and thermal shock resistance.
- Series TSL and TSM meet ASME Section I.
- PED 2014/68/EU conformance available.

TECHNICAL DATA

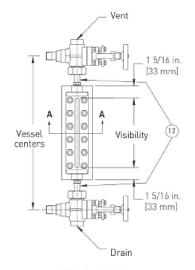
Sizes:	½" to ¾" (12.5 to 19mm)
Max pressures	
TSL:	650 psi (45 bar)
TSM:	up to 1500 psi (103 bar)
Max. temperatures	
TSL:	497F (258C)
TSM:	596F (313C)
Visibility	
TSL:	9" to 58-1/2" (228 to 1486mm)
TSM:	9" to 35-1/2" (228 to 902mm)
	Visibilities up to 139" (3530 mm) possible.



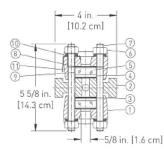
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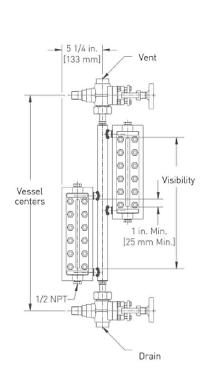
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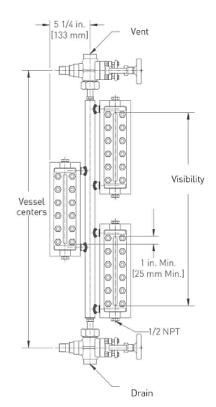
PENBERTHY SERIES TSL/TSM LIQUID LEVEL GAUGES PARTS, MATERIALS AND DIMENSIONS SERIES TSL



1TSL6 - 1TSL9 shown with nipples and gaugecocks







2TSL6 - 2TSL9 shown with nipples and gaugecocks

3TSL6 - 3TSL9 shown with nipples and gaugecocks

Section A-A

PARTS/MATERIALS				NS, INCHES (mm)	- Series TSL (up to 650 psig (45 bar))
Item	Description	Material			Min. vessel centers* with	No. of
1	Cover	ASME SA105 carbon steel	Model #	Max. Visibility	780 gaugecocks	sections
2	Chamber	ASME SA516 Gr. 70 carbon steel	1TSL6	9 (228)	191/8 [486]	1
3*	Gasket	Grafoil® w/STS insert	1TSL7	101/8 [257]	201/4 [514]	1
4*	Shield	Mica	1TSL9	121/2 (317)	225% [575]	1
5*	Glass	Tempered borosilicate	2TSL6	17 (432)	27% (702)	2
6*	Nut	ASTM A-194 Gr. 2 or 2H	2TSL7	191/4 (489)	29% (759)	2
7*	Stud	ASTM A-193 Gr. B-7	2TSL9	24 (609)	34% (879)	2
8*	Cushion	Grafoil® w/STS insert	3TSL6	25 (635)	35% (905)	3
9*	Band	Rubber	3TSL7	28% (721)	39 (991)	3
10*	Belleville washer	17-7 PH SS	3TSL9	351/2 (902)	461/8 (1172)	3
11	Nameplate	Stainless steel	4TSL6	33 (838)	43% (1108)	4
12	Nipples [stuffing box adapters]	ASME SA479 Gr. 316/316L	4TSL7	371/2 (952)	481/8 (1222)	4
If applica	able		4TSL9	47 [1194]	57% [1464]	4
	Standpipe	SA106 Gr. B carbon steel	5TSL6	41 (1041)	51% (1311)	5
	Cross	SA181 Cl. 60 or SA105 carbon steel	5TSL7	46% (1184)	571/4 (1454)	5
	Tee	SA181 Cl. 60 or SA105 carbon steel	5TSL9	581/2 (1486)	691/8 (1756)	5
	Flange	SA105 carbon steel				
	Loop	SA106 Gr. B carbon steel	NOTE			

* Recommended spare parts

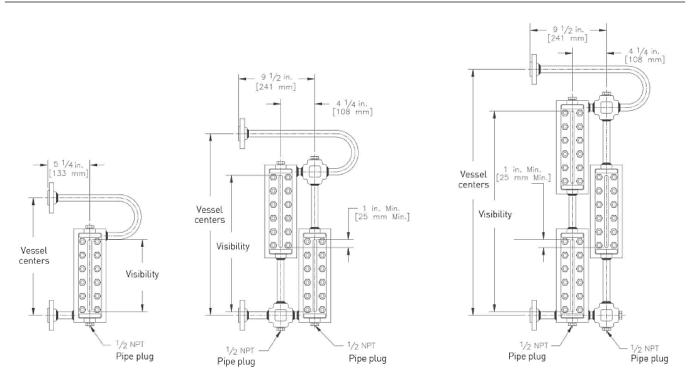
* 1/2" NPT connection, for 3/4" NPT connection add 1/2" to min. valve centers. For visibilities over 581/2" (1486 mm), consult factory.

How to interpret the numbers

- TSL Transparent steam gauge - Low pressure
- Number of sections 1
- 7 Glass size (for different visibilities) 6, 7 or 9



PENBERTHY SERIES TSL/TSM LIQUID LEVEL GAUGES PARTS. MATERIALS AND DIMENSIONS SERIES TSL-F



1TSL6F - 1TSL9F

2TSL6F - 2TSL9F

3TSL6F - 3TSL9F

DIMENSIONS, INCHES (mm) - SERIES TSL-F (up to 650 psig (45 bar))

Model	Max.Visibility	Min. vessel centers*	No. of Sections
1TSL6F	9 (229)	14% (371)	1
1TSL7F	101/8 (257)	15¾ (400)	1
1TSL9F	121/2 (318)	181/8 (460)	1
2TSL6F	17 (432)	22% (575)	2
2TSL7F	191/4 [489]	247/8 (632)	2
2TSL9F	24 (610)	29% (752)	2
3TSL6F	25 (635)	30% (778)	3
3TSL7F	28¾ (721)	34 [864]	3
3TSL9F	35½ (902)	411/8 (1045)	3

NOTES

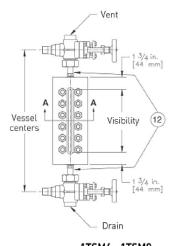
* ½" (12.5 mm) CL600 LG F S0 vessel connection For visibilities over 35½" [902 mm] consult factory

How to interpret the numbers

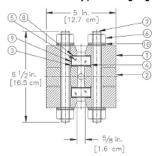
- TSL Transparent steam gauge Low pressure
- 1 Number of sections
- 7 Glass size (for different visibilities) 6,7 or 9
- F Flange connection



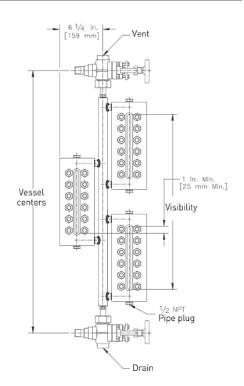
PENBERTHY SERIES TSL/TSM LIQUID LEVEL GAUGES PARTS, MATERIALS AND DIMENSIONS SERIES TSM



1TSM6 - 1TSM9 shown with nipples and gaugecocks



6 1/4 in. [159 mm] Vent 'n ŧ 0 0 0 0 — 1 in. Min. [25 mm Min.] 000 Vessel Ð centers 0 Ó OU O 00 0000 £ Visibility 00 0 i) 1/2 NPT _ Pipe plug TT THE Drain



2TSM6 - 2TSM9 shown with nipples and gaugecocks

3TSM6 - 3TSM9 shown with nipples and gaugecocks

Section A-A

PARTS/MATERIALS

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ltem	Description	Material			Min. vessel ce
	Cover	ASME SA285 Gr. C Carbon Steel	Model	Max.Visibility	780 gaug
2	Chamber	ASME SA516 Gr. 70 Carbon Steel	1TSM6	9 (229)	20 (
}*	Gasket	Grafoil® w/STS insert	1TSM7	101/8 [257]	211/8 (
.*	Shield	Mica	1T5M9	121/2 [318]	231/2
5*	Glass	Tempered borosilicate	2TSM6	17 [432]	291/4
*	Nut	ASTM A-194 Gr. 2 or 2H	2TSM7	191/4 [489]	311/2 [
*	Stud	ASTM A-193 Gr. B-7	2TSM9	24 [610]	361/4
*	Cushion	Grafoil® w/STS insert	3TSM6	25 [635]	371/4
*	Band	Rubber	3TSM7	28¾ [721]	40% (1
0*	Belleville washer	Cad. Plated H11/H13 Carbon Steel	3TSM9	351/2 [902]	47¾ (1
1	Nameplate	Stainless steel			
2	Nipples	ASME SA479 Gr. 316/316L	NOTES		
lf Appl	icable)		* Add 1"	[25 mm] when using locki	ng collar
	Standpipe	SA106 Gr. B Carbon Steel	For visibilities over 351/2" (902 mm) consult fac		consult factory
	Cross	SA181 Cl. 60 or SA105 Carbon Steel			
	Tee	SA181 Cl. 60 or SA105 Carbon Steel	How to interpret the numbers		5
	Flange	SA105 Carbon Steel	TSM Transparent steam gauge - Medie		gauge - Medium
	Loop	SA106 Gr. B Carbon Steel	1	Number of sections	
D	and a second sec		7	Olean size (fee differ	and state that and y

* Recommended spare parts

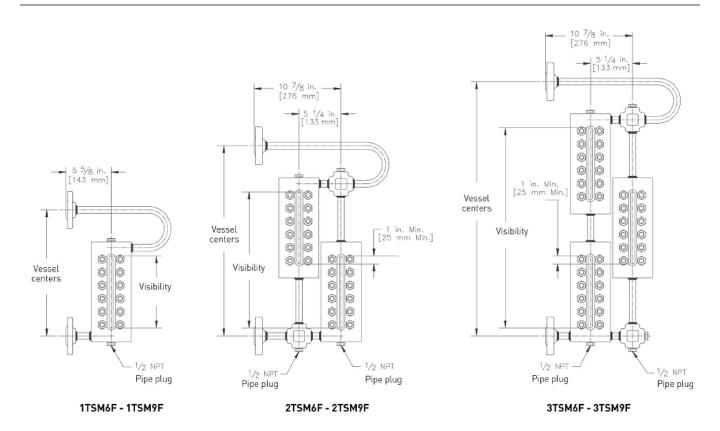
DIMENSIONS, INCHES (mm) - SERIES TSM (up to 850 psig (59 bar) or 1500 psig (103 bar) using locking collar)

		Min. vessel centers* with	No. of
Model	Max.Visibility	780 gaugecocks	Sections
1TSM6	9 [229]	20 (508)	1
1TSM7	101/8 [257]	211/8 (537)	1
1T5M9	121/2 [318]	231/2 (597)	1
2TSM6	17 [432]	291/4 (743)	2
2TSM7	191/4 [489]	311/2 (800)	2
2TSM9	24 [610]	361/4 (921)	2
3TSM6	25 [635]	371/4 (946)	3
3TSM7	283/8 [721]	40% [1032]	3
3TSM9	351/2 [902]	47¾ (1213)	3

- n pressure
- 7 Glass size (for different visibilities) 6,7 or 9



PENBERTHY SERIES TSL/TSM LIQUID LEVEL GAUGES PARTS, MATERIALS AND DIMENSIONS SERIES TSM-F



DIMENSIONS, INCHES (mm) - SERIES TSM-F (up to 1500 psig (103 bar))

Model	Max.Visibility	Min. vessel centers*	No. of Sections
1TSM6F	9 [229]	15¾ (400)	1
1TSM7F	101/8 (257)	16¾ (429)	1
1TSM9F	121/2 [318]	191⁄4 [489]	1
2TSM6F	17 (432)	23¾ (603)	2
2TSM7F	191/4 [489]	26 (660)	2
2TSM9F	24 (610)	30¾ (781)	2
3TSM6F	25 [635]	31¾ (806)	3
3TSM7F	28¾ (721)	351/8 (892)	3
3TSM9F	35½ (902)	421/4 (1073)	3

NOTES

* ½" (12.5 mm) CL1500 LG F SO vessel connection For visibilities over 35½" (902 mm) consult factory

How to interpret the numbers

TSM Transparent steam gauge - Medium pressure

- Number of sections
- 7 Glass size (for different visibilities) 6,7 or 9
- F Flange connection



GAUGE ASSEMBLIES

Armored flat glass gauges are configurable to any practical length by staggering single section gauges on a bridle.

Series TSL and TSM gauges are frequently furnished as an assembly complete with a set of isolating gaugecocks and an illuminator for better visibility, as illustrated right.

Model 780 gaugecocks (shown right, center)

Series 780 gaugecocks are supplied in pairs (upper and lower) and are designed specifically to be used with our gauge glasses to isolate the gauges from the pressure vessel when it becomes necessary to drain and service them. All gaugecocks are supplied with:

- outside screw and yoke.
- a vertical rising lower and horizontal leaky upper ball check shut-off.
- an offset pattern that allows the inside of the gauge glass to be cleaned easily with a minimum of disassembly.
- stuffing box gauge connections.
- solid shank vessel connection (NPT, socketwelding or flanged ends).
- · threaded renewable seat and backseating stem.

Other options are available. Contact the factory for details.

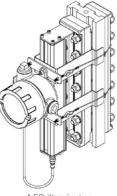
Illuminators (shown right)

Designed to improve liquid level observation by providing proper light distribution over the entire visible length of the transparent gauge when ambient light is insufficient. The illuminator is designed to be readily mounted on the TSL and TSM Series gauges.

Continuous LED illuminators are available in lengths up to 74" (1880 mm). Multiple illumination sections can be chained to accommodate virtually any visible length.



Series 780 gaugecock



LED illuminator





16633 Foltz Parkway, Strongsville, OH 44149 USA • Telephone: +440-572-1500 www.PenberthyProcess.com • sales@PenberthyProcess.com

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