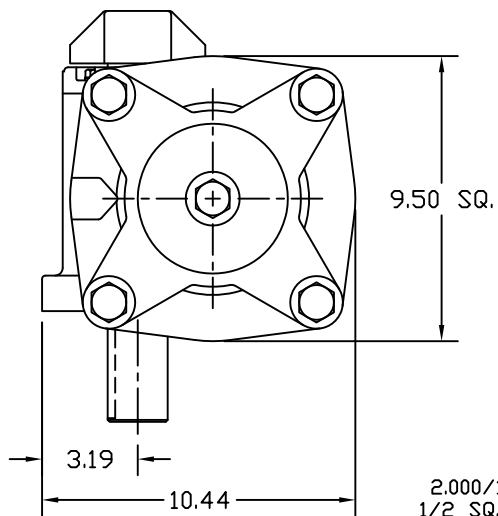


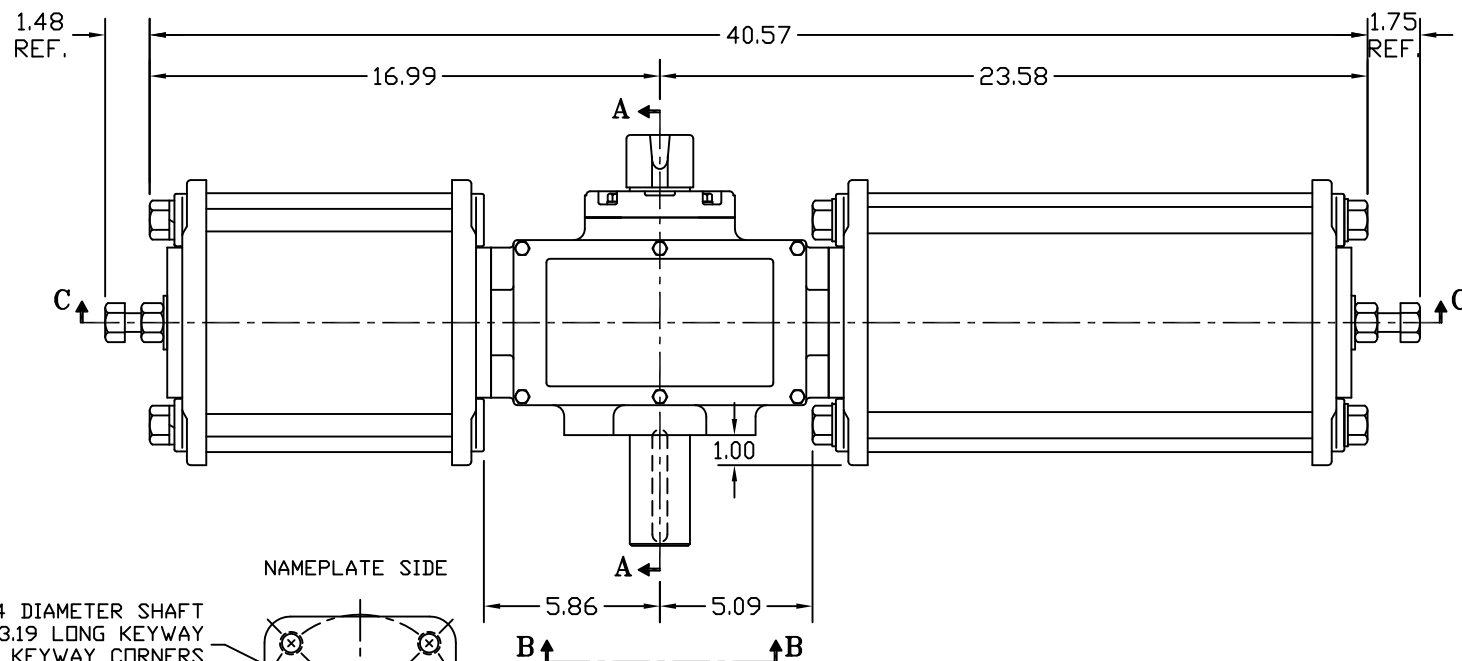
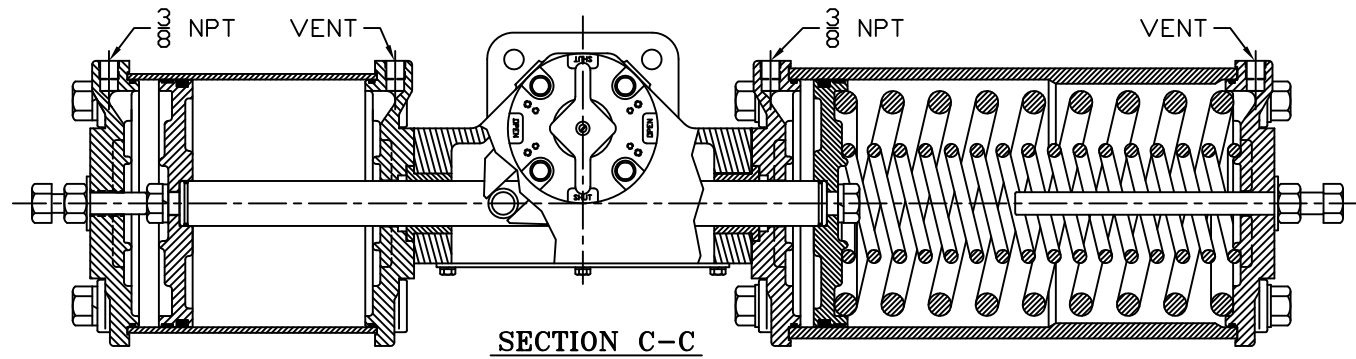
SECTION A-A

YOKE SHOWN AT MID-STROKE
POINTER OMITTED FOR CLARITY

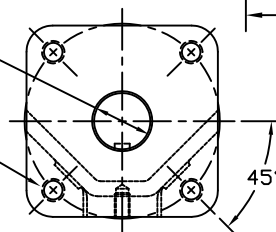


2.000/1.994 DIAMETER SHAFT
1/2 SQ. x 3.19 LONG KEYWAY
W/ .031 RADIUS INSIDE KEYWAY CORNERS
(TO BE USED W/ 1/2" x 3 3/16" KEY)

3/4-10 UNC TAP x 1.18 DEEP
(4) PLACES AS SHOWN ON
6.50 DIAMETER BOLT CIRCLE



NAMEPLATE SIDE



VIEW B-B

ISO (F16) MOUNTING PATTERN

MORIN					
BIRMINGHAM, AL					
MODEL S-270U-S000 ACTUATOR					
DRAWN BY	DATE	CHECKED BY	DATE	APPROVED BY	DATE
BDC	1/17/01				
SCALE	REVISION	DRAWING NO.			
HALF	D	S25S003D			
SHEET	DWG. SIZE				
1 OF 1	D				

REV	CHANGE	BY	CHK	APR	DATE
D	UPDATED SECTION A-A & VIEW B-B	CAW			01/15/01
C	UPDATED SECTION A-A & VIEW B-B	CAW			07/20/00
B	UPDATED CYLINDER LENGTH TO CANTED	CAW			06/21/99