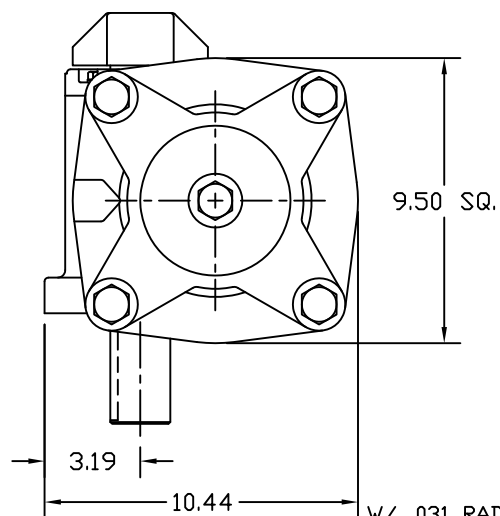


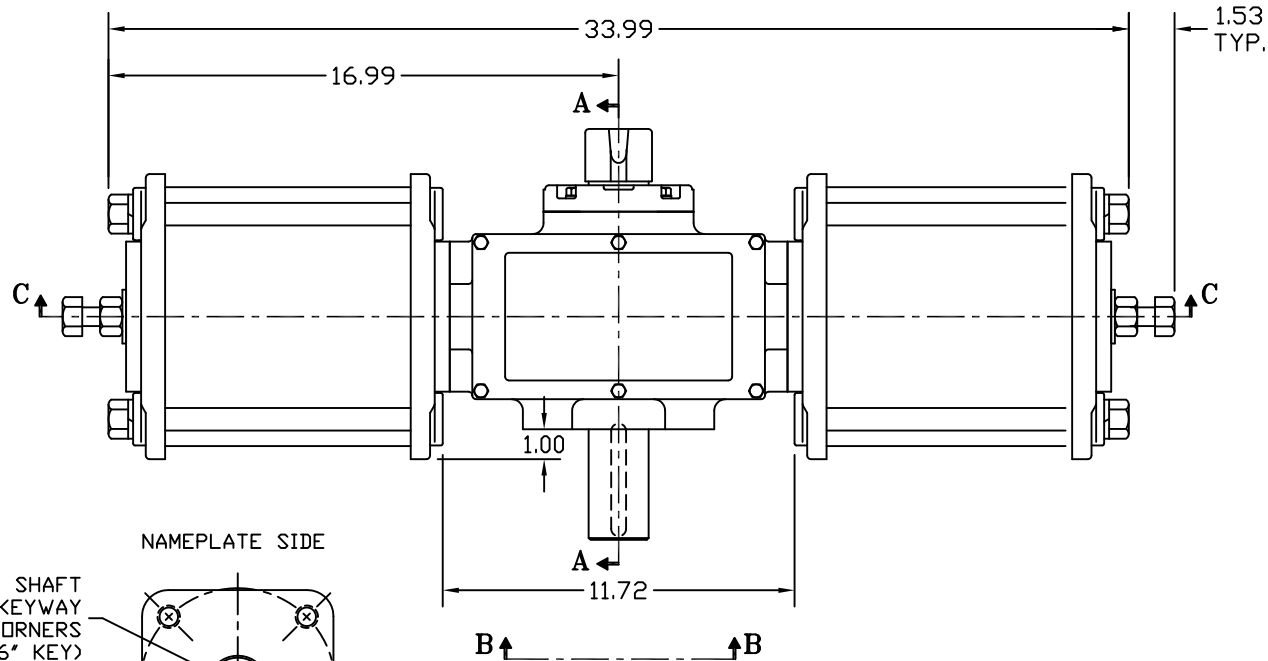
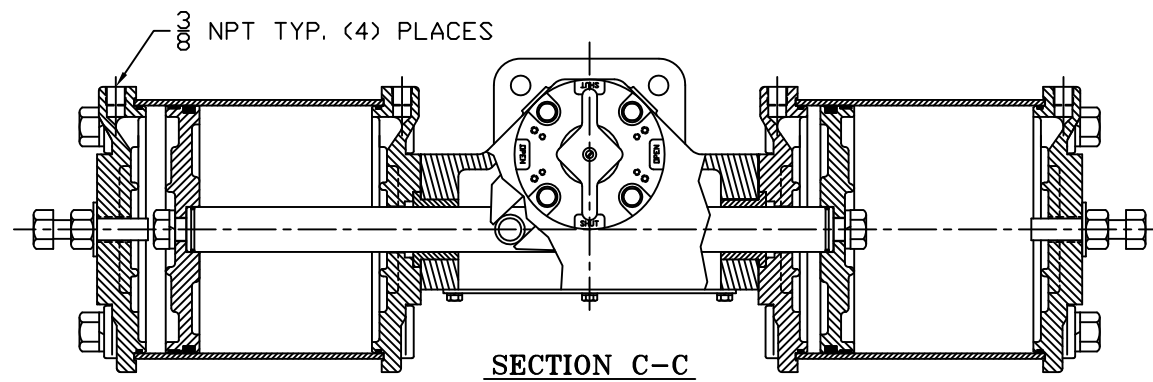
### SECTION A-A

YOKE SHOWN AT MID-STROKE  
POINTER OMITTED FOR CLARITY

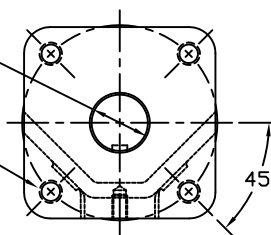


2.000/1.994 DIAMETER SHAFT  
1/2 SQ. x 3.19 LONG KEYWAY  
W/ .031 RADIUS INSIDE KEYWAY CORNERS  
(TO BE USED W/ 1/2" x 3 3/16" KEY)

3/4-10 UNC TAP x 1.18 DEEP  
(4) PLACES AS SHOWN ON  
6.50 DIAMETER BOLT CIRCLE



NAMEPLATE SIDE



ISO (F16) MOUNTING PATTERN

MORIN					
BIRMINGHAM, AL					
MODEL S-270U-D000 ACTUATOR					
DRAWN BY	DATE	CHECKED BY	DATE	APPROVED BY	DATE
BDC	1/17/01				
SCALE	REVISION	DRAWING NO.			
HALF	D	S25S503D			
SHEET	DWG. SIZE				
1 OF 1	D				

REV	CHANGE	BY	CHK	APR	DATE
D	UPDATED SECTION A-A & VIEW B-B	CAW			10/10/01
C	UPDATED SECTION A-A & VIEW B-B	CAW			10/11/01
B	UPDATED CYLINDER LENGTH TO CANTED	CAW			10/12/01