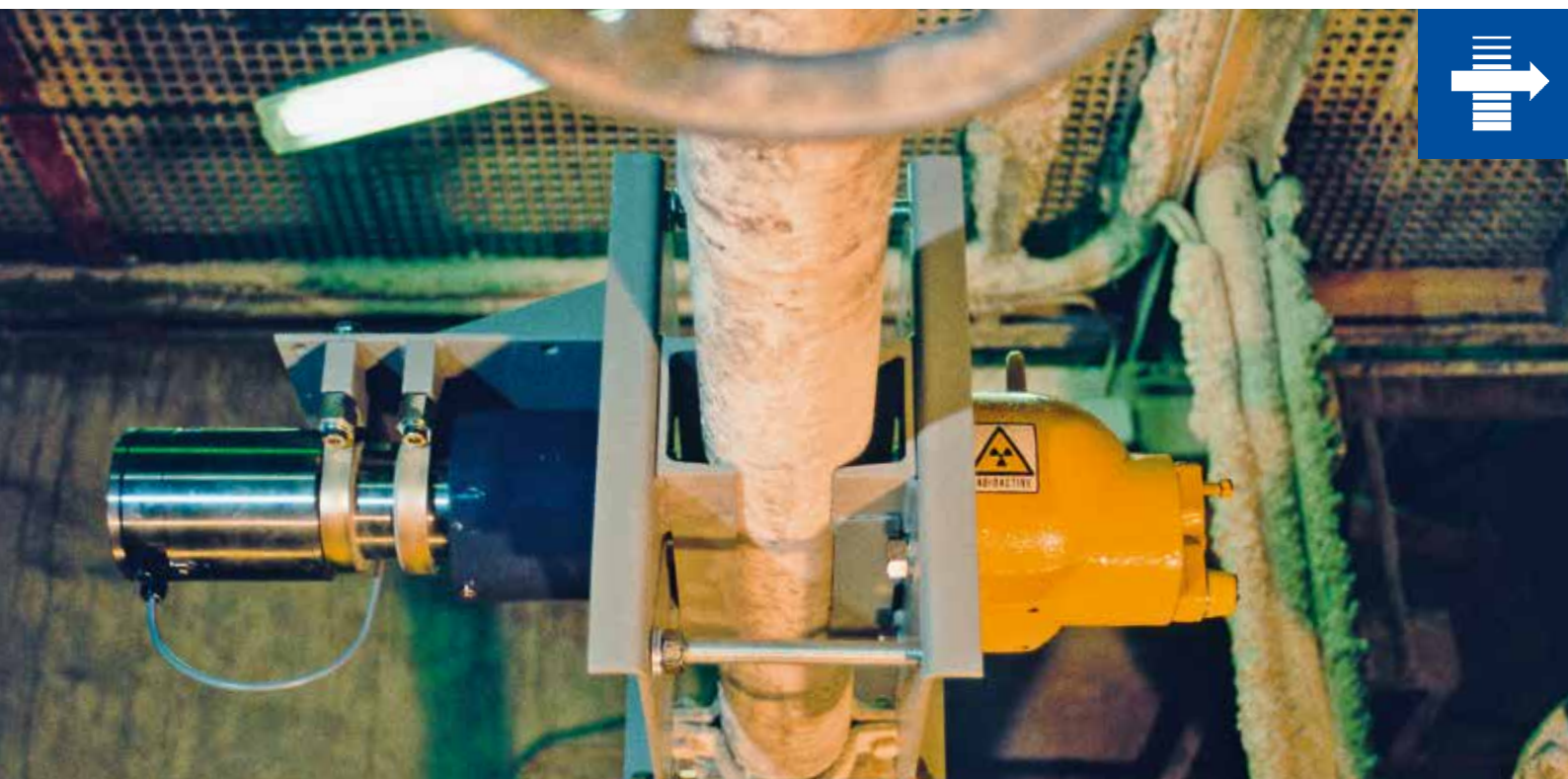


Density, Concentration and Solids Content

Non-contacting measurement



Non-contacting measurement technology made by Berthold

Berthold density measurement systems are used for the continuous process control on pipelines and in vessels. Density, concentration and solids content are determined in a non-contacting manner, without affecting the flow properties of the measured material.

Successful applications can be found in a wide range of industries and in particular when facing extreme measurement conditions:

- Extreme temperatures
- High pressure
- Dust
- Corrosive or abrasive media

The measurement can be performed on liquids and mixtures of any type, including acids, bases, solutions, emulsions and suspensions. The bulk density of solid matters such as granulates or powders can also be determined.



Non-contacting perfection

- Easy to install, on the outside of the pipeline
- No contact with the material to be measured
- Free of wear and maintenance
- Subsequent installation on existing systems possible without process downtime
- High availability and therefore high operational safety
- Stable measurement without recalibration

certified

[SIL2] [SIL3] [EX]



Measuring principle and function

Gamma radiation is attenuated as it passes through a pipeline. This attenuation is measured by a detector. The extent to which the radiation is attenuated is dependent on the density of the medium in the pipeline. The higher the density, the less radiation reaches the detector. In this way, density, concentration and solids content can be determined reliably in a non-contacting manner – regardless of pressure, temperature, viscosity, conductivity and chemical properties.

This results in the high reliability and low maintenance requirements of the radiometric measuring systems, even under severe operating and environmental conditions.

Measuring configuration

Flexible adjustment to measurement geometry and task

Using different detectors and sources enables us to offer customized solutions that perfectly meet your requirements. Detectors and sources can be combined in various ways and may also be inserted in dip pipes.

Regardless of the measuring configuration and component aging, all systems can compensate for fluctuating temperatures, which guarantees the highest level of accuracy.

Which of the options shown on the right is selected depends on the:

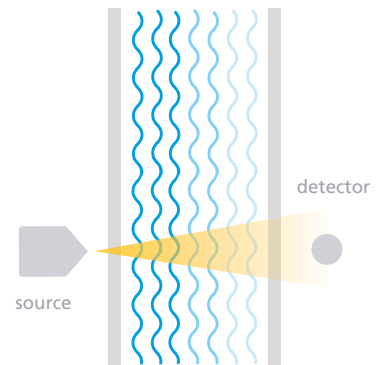
- Measurement geometry
- Accuracy requirements
- Economic aspects

Our experienced sales and application engineers will support you in finding the optimum system configuration.



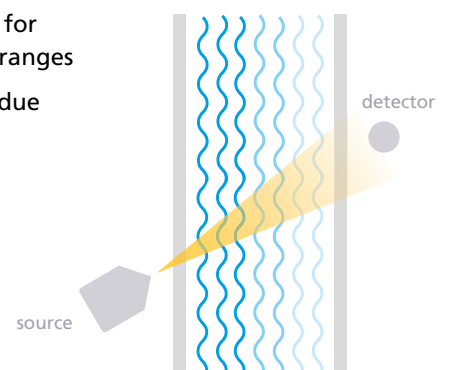
90° irradiation

- Standard solution
- Ideal for large pipe diameters and major density fluctuations
- Easy installation due to preassembled mounting device
- Lowest activities possible



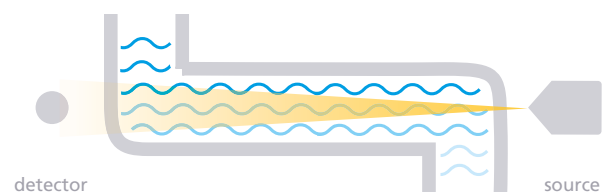
30° or 45° oblique irradiation

- Highest accuracy for small measuring ranges
- Easy installation due to preassembled mounting device



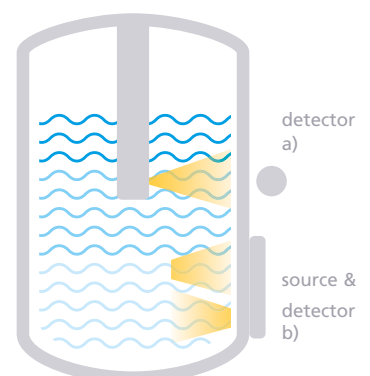
S- or U-shaped measuring path

- For the smallest pipe diameters
- For the slightest changes in density
- Optimal adjustment of the measuring path to the measurement task



Vessel measurement

- Transmission measurement with source in dip pipe (a) or backscatter measurement (b)
- Measurement of density profiles
- Optimal adjustment to the measurement task possible



Technologically always one step ahead!

Highest sensitivity

Berthold detectors are particularly sensitive to Gamma radiation. The advantages:

- Increased measurement accuracy and faster response times
- Significantly lower source activity
- Longer service life
- Use of smaller shieldings resulting in lower acquisition and transportation costs for source and shielding
- Low dose rate – less than 1 $\mu\text{Sv/h}$

Unparalleled long-term stability

A measurement that is stable and reliable over many years is an important quality criterion for the selection of radiometric systems. Accordingly, considerable effort was put into the development and optimization of this detector property. Today, we can proudly say that Berthold detectors provide the best long-term stability.

A patented procedure for automatic drift compensation compensates for temperature influence and ensures a high sensitivity and consistent measuring accuracy over the entire lifetime of the system and years of operation without the need for recalibration.

The stability of the CrystalSENS is $\leq 0.002\%$ per $^{\circ}\text{C}$, tested over a temperature range of $-40 \dots +60^{\circ}\text{C}$.



System Overview

Specialists in radiometric density measurements, Berthold supplies a broad range of system families. They differ in scope of service and range of price. Berthold is able to adapt their product range perfectly to the most varied of applications and requirements. This brochure provides information on each system family.



DuoSeries LB 474

- Genuine 2-wire system
- Separate evaluation unit
- Intrinsically safe power supply
- Continuous water cooling for the entire detector (can also be retrofitted)

SENSseries LB 480

- Compact field device
- SIL2 and SIL3
- HART interface
- Separate terminal compartment (Ex-e)



UniProbe LB 491

- Compact field device
- HART, Profibus and Fieldbus Foundation
- Extra: Mass flow measurement (e.g. in t/h)

SmartSeries LB 414

- Compact field device
- Local interface (display and operation)
- Perfect for density measurements in nonhazardous areas
- Impressively simple



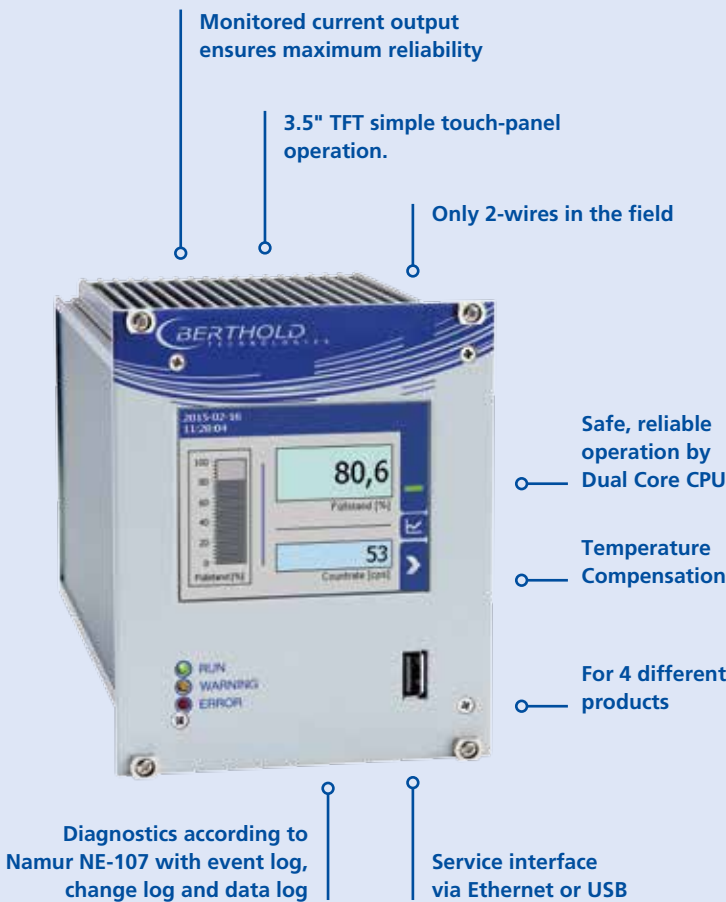
DuoSeries LB 474

Proven 2-wire technology with leading-edge functions



Using proven 2-wire technology

- Unique: Radiometric density measurement with intrinsically safe power supply (full Ex-i)
- Ideal for all standard applications, but also for tricky measuring tasks
- Easy, intuitive operation via touch-screen
- Important maintenance-oriented diagnostic functions and self-monitoring
- Compatible with the previous model
- All contemporary Ex-approvals
- Mass Flow evaluation



Simple and straightforward in operation

The LB 474 evaluation unit has a 3.5" large TFT touch panel for easy operation directly on the device. In addition, an USB keyboard or mouse can be installed.

The transmitter also provides an Ethernet interface for remote access.

Robust wall housing (IP65)



LB 379 Measuring unit for special applications

Due to the use of the low-energy isotope Am-241 or Cm-244, the LB 379 is able to detect elements depending on their atomic number. This way, the concentration can be determined even if the density of the mixture changes only slightly or not at all.

Application examples: %HCl, %H₂SO₄ and %Zn in aqueous solution.

LB 474

Evaluation unit

Power supply	100 ... 240 VAC, ±10 %, 50 ... 60 Hz, 22 VA (Master) or 6 VA (Slave) 24 VDC (21 ... 32 VDC), 15 W (Master) and/or 5 W (Slave)
Ambient temperature	Operation: -20 ... +50°C (-4 ... +122°F), wall housing max. 40°C No condensation for operation and storage
Design	Master: 19" module 3 HE, 21 TE, IP 20 Slave: 19" module 3 HE, 7 TE, IP 20
Installation	Wall housing (IP65) or 19" frame

Detector operating data

Power supply	Supplied by evaluation unit via a 2-wire signal cable
Cable connections	1x M16 for cable 4 ... 9 mm 1x M12 for cable 3 ... 6 mm
Maximum cable length	With Berthold cable ID no. 32024, LiYCY-OZ 2 x 1 mm ² : 1000 m Other cables: max. 40 Ω For intrinsically safe installations: L & C to be considered according to certificate
Wire cross-section	0.75 ... 2.5 mm ²
Housing material	Stainless steel ISO 1.4301 / AISI 304 (others upon request)
Water cooling	Option (can also be retrofitted), max. 6 bar
Cascading	Up to 17 detectors

	Scintillator size Ø x length [mm]	Weight [kg]	Weight with cooling system [kg]	Collimator
CrystalSENS (point detectors)	50 x 50 (NaI/Tl)	9	12	Option
	50 x 60 (polymer)	9	12	Option
SuperSENS	150 x 150 (polymer)	52	59	Standard
Ambient temperature Operation and storage	-40 ... +60 °C (-40 ... +140 °F) Beyond degrees of -20 ... +60 °C the cable gland kit for extended temperature ranges is required (metallic fittings) Observe possible temperature restrictions for Ex-protection!			
Temperature stability	≤0,002 %/°C (-40 ... +60 °C) for CrystalSENS and/or ≤0,01 %/°C (-40 ... +60 °C) for UniSENS			

Detector certificates & tests

IP protection	IP66 / IP67			
Explosion protection	ATEX / IECEx:	II 2 G Ex db eb IIC T1-T5 (T6) II 2 G Ex db [ib] IIC T1-T5 (T6) II 2 D Ex tb IIIC T85°C II 2 D Ex tb [ib] IIIC T85°C	-40 ... +80 °C (+75 °C) -40 ... +80 °C (+75 °C) -40 ... +80 °C -40 ... +80 °C	
Other certificates	US/Canada:	according to Class Division (CSA) and Zones		

Signal inputs and outputs

Signal output	0/4 ... 20 mA potential-free / max. impedance 500 Ω, for density signal
Digital inputs	Hold input, selection for up to 4 different products
Analog input	0/4 ... 20 mA for speed signal for mass flow in pipelines, or for temperature compensation
Analog signal input at the detector	Pt100 input for temperature compensation
Digital outputs	1 relay (SPDT) for failure signal 2 relays (SPDT and SPST) for min. / max. alarm, detector temperature and further alarm functions Permissible load at ohmic load: max. 33 VAC, 46 VDC, max. 1A
Interfaces	USB (for software update, data-backup, keyboard, mouse) RS 485 (For Master-Master communication) Ethernet (for remote access)
Data backup	Internal: in non-volatile memory; External: USB memory
Menu languages	English, German, French, Spanish, Italian, Portuguese, Russian, Chinese, Korean, Finnish, Serbian, Rumanian, Bulgarian, others upon request

Features

Diagnostics according to Namur NE-107
Event log, change log, and data log
Dynamic adjustment of time constants
Calibration adjustment: Automatic adjustment of the calibration curve
X-ray interference protection (XIP)
Automatic warning source exchange

SENSseries LB 480

The best choice for highest demands

[SIL2] [SIL3] [EX]

The best choice for highest demands

- Compact field device with integrated evaluation unit
- SIL 2, with homogeneous redundancy SIL 3, for high and low level alarm and continuous density measurement
- Process connection via HART
- Quick Start menu for effective and fast start-up
- Daily functional check and continuous self-monitoring
- High interference immunity (SIL standard)



- Extremely robust design
- Continuous water cooling for the entire detector (can also be retrofitted)
- Stainless steel housing in 304 or 316L
- High durability confirmed in various temperature, shock and vibration tests.
- Current output active or passive
- Monitoring of detector temperature with adjustable max./min. threshold for cooling control
- Monitored current output
- CPU monitoring through watchdog timer
- Terminal compartment offering increased safety, easy and safe connection in the field for all four wires
- Excellent IP protection: IP65, 66, 67, 68, 69K



SENSseries LB 480 for critical processes

The SENSseries LB 480 measuring system is especially suited for challenging applications. This is the first radiometric density measuring system to be certified according to SIL2 and SIL3 and features a variety of maintenance-oriented diagnostic functions. For example, the measurement stability is continuously monitored by using the cosmic radiation as a reference measurement. Combined with the unparalleled long-term stability, the SENSseries LB 480 offers the highest level of occupational safety and process reliability. This detector is therefore the best choice especially in safety-critical processes, including oil platforms.

SpeedStar

SpeedStar is used when the speed of the measurement is a crucial issue. Due to the extremely short response time of 50ms, rapid changes such as slugs are detected early, before they reach the production processes downstream.

Quick Start – for a fast and easy start-up

The user-friendly Quick Start menu guides you to an effective start-up in only a few steps. Once the most important measurement parameters (isotope and one calibration point) have been entered, the measurement is available within a very short time. Special functions and supplementary parameters can be added later, if required.

LB 480

Detector operating data

Power supply	100 ... 240 VAC, $\pm 10\%$, 50 ... 60 Hz, 8 VA 24 VDC (18 ... 32 VDC), 8 W
Cable connections	4 cable entries M20 closed with blind plug Option: Cable glands M20
Maximum cable length	3300 m (120 Ω), 1600 m (250 Ω), 800 m (500 Ω)
Wire cross-section	0.5 ... 1.5 mm ² (up to 2.5 mm ² without wire-end sleeve)
Housing material	Stainless steel ISO 1.4301 / AISI 304, optional 316L (others upon request)
Water cooling	Option (can also be retrofitted), max. 6 bar
Cascading	Up to 17 detectors

	Scintillator size \varnothing x length [mm]	Weight [kg]	Weight with cooling system [kg]	Collimator
CrystalSENS (point detectors)	50 x 50 (NaI/Tl) 40 x 35 (NaI/Tl) 25 x 25 (NaI/Tl)	12.5	16.5	Option
SuperSENS	150 x 150 (polymer)	52	59	Standard
Ambient temperature Operation and storage	-40 ... +60 °C (-40 ... +140 °F) Observe possible temperature restrictions for Ex-protection!			
Temperature stability	$\leq 0,002\%$ / °C (-40 ... +60 °C) for CrystalSENS and/or $\leq 0,01\%$ / °C (-40 ... +60 °C) for UniSENS			

Detector certificates & tests

IP protection	IP65 / IP66 / IP67 / IP68 / IP69K
Explosion protection	ATEX / IECEx: II 2 GD Ex de IIC T5 Gb / Ex tb IIIC T95 °C -40 °C ... 80 °C II 2 GD Ex de IIC T6 Gb / Ex tb IIIC T80 °C -40 °C ... 65 °C II 2 GD Ex de [ia Ga] IIC T6 Gb -40 °C ... 50 °C II 2 GD Ex de [ia Da] IIIC T80 °C Db -40 °C ... 50 °C US: Class I, Division 1, Group B, C, D Canada: Class I, Division 1, Group A, B, C, D US/Canada: Class II, Division 1, Group E, F, G Class I Zone 1 AEx de IIC Class I Zone 1 AEx de [ia] IIC -40 °C ... 80 °C (T1-T5), -40 °C ... 65 °C (T6)
Functional safety	SIL2 / SIL3
Vibration / Shock	Vibration: 1.9 g / mechanical Shock: 30 g According to DIN EN 60068-6 and 60068-2-27

Signal inputs and outputs

Signal output	HART 4 ... 20 mA potential-free, active or passive Max. impedance: 500 Ω (active) Resolution better than 0.006 mA Stability $\pm 0,001\%$ / °C (-40 ... 60 °C) Voltage supply: 18 V ... 32 V (passive) Max. impedance at 12 V: 250 Ω (passive) Max. impedance at 24 V: 500 Ω (passive)
Digital outputs	Open Collector alternatively for: Max. alarm, min. alarm Warning messages + error messages Hold signal, interference radiation detection, detector temperature Permissible load at ohmic load: max. 100 mA at 5 ... 36 VDC
Analog input	Pt100 input for temperature compensation
Interfaces	RS 485 for software update, cascading, gas-density compensation
Detector service modem	For operation via PC
Data backup	in non-volatile memory

Features

- Fast measurement sample rate in milliseconds
- Compensation of gas-phase fluctuations
- Radiation interference detection – XIP (X-ray interference protection)
- Automatic warning source exchange
- Event log, change log
- QuickStart menu
- Continuously monitored current output

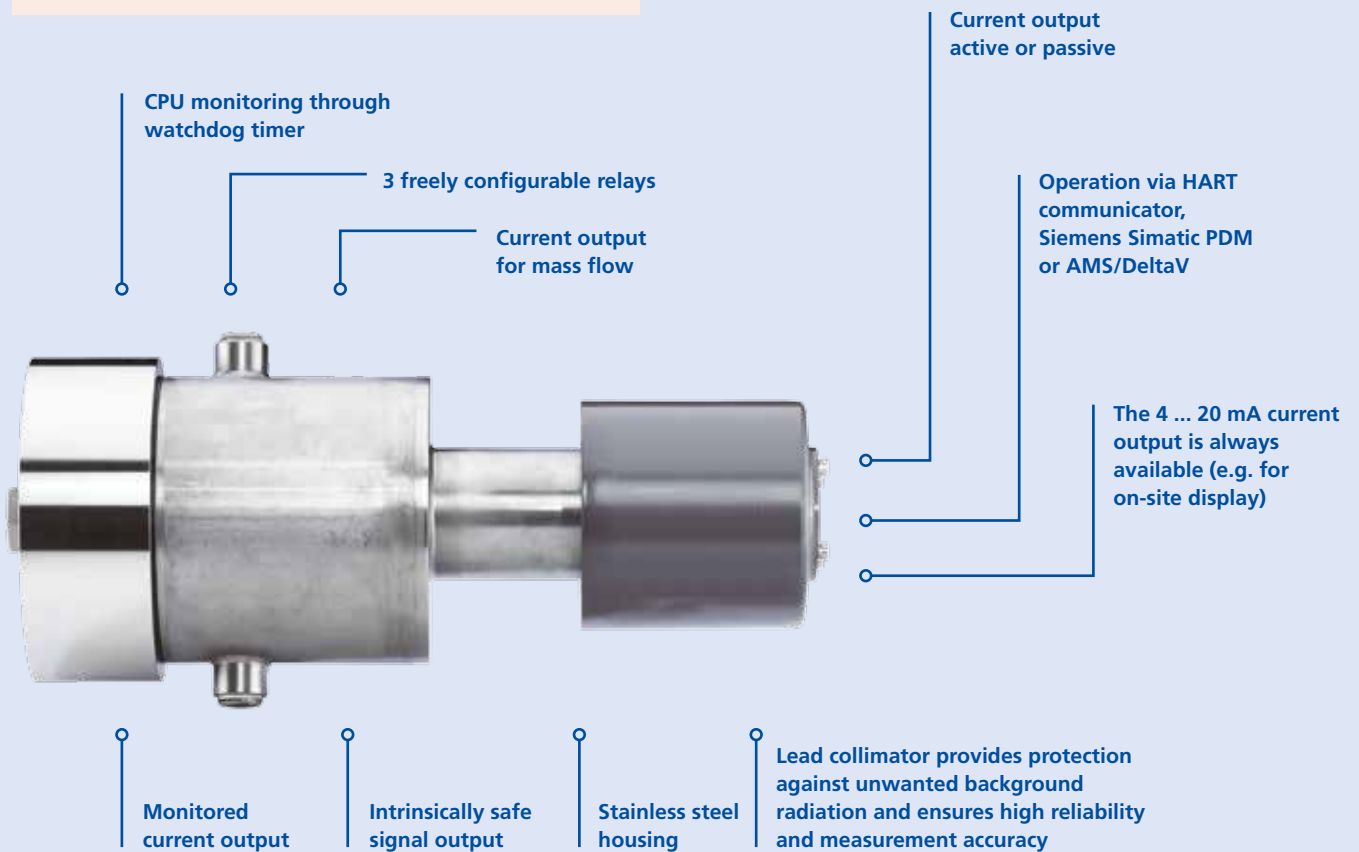
Uni-Probe LB 491

A universal field device for a variety of applications



A versatile compact device

- Versatile detector for various applications
- Compact field device with integrated transmitter
- Communication via HART, Foundation Fieldbus or Profibus PA
- Communication can be switched from Bus to HART at any time
- Solid system for standard applications
- Can also be used for mass flow measurements



Robust compact device for high demands

The Uni-Probe LB 491 density measurement system is a proven compact device fitted with a robust stainless steel housing. It is inexpensive, reliable, precise and requires

very little source activity. It features all common communication possibilities such as HART, Profibus PA and Foundation Fieldbus.



LB 491

Detector operating data

Power supply	100 ... 240 VAC, $\pm 10\%$, 50 ... 60 Hz, 15 VA 24 VDC (18 ... 32 VDC), 15 W; 24 VAC $+10\%$ / -15% , 50 ... 60 Hz, 15 VA
Cable connections	4 cable entries 3/4 inch, NPT, closed with blind plug Option: metric adapters and cable glands upon request
Maximum cable length	3300 m (120 Ω), 1600 m (250 Ω), 800 m (500 Ω)
Wire cross-section	0.5 ... 1.5 mm ²
Housing material	Stainless steel ISO 1.4301 / AISI 304
Water cooling	Option, max. 6 bar
Cascading	Up to 8 detectors

	Scintillator size \varnothing x length [mm]	Weight [kg]	Weight with cooling system [kg]	Collimator
CrystalsENS (point detectors)	50 x 50 (NaI/Tl)	22.5	24	Standard
SuperSENS	150 x 150 (polymer)	52	62	Standard
Ambient temperature Operation and storage	-40 ... +60 °C (-40 ... +140 °F) for CrystalsENS and/or -40 ... +55 °C (-40 ... +131 °F) for UniSENS Observe possible temperature restrictions for Ex-protection! For 100...240 VAC version, operation only up to max. 50 °C			
Temperature stability	$\leq 0,002\%$ / °C (-40 ... +50 °C) for CrystalsENS and/or $\leq 0,01\%$ / °C (-40 ... +50 °C) for UniSENS			

Detector certificates & tests

IP protection	IP65 / IP66 + Nema 4X			
Explosion protection	ATEX / IECEx:		II 2 GD EEx d IIB T5 IP66 T80 °C II 2 GD EEx d IIC T6 IP66 T80 °C (...+50°C bei LB 490 TowerSENS und SuperSENS) II 2 GD EEx d [ia] IIC T6 IP66 T80 °C	-40 ... +80 °C -40 ... +60 °C -20 ... +50 °C
	US/Canada (FM/CSA):		Class I Division 1 Group A, B, C, D Class II Division 1, Group E, F, G	-40 ... +50 °C
Other certificates	Nepsi, IECEx, Kosha, CCOE, others upon request			

Signal inputs and outputs

Signal output	HART 4 ... 20 mA potential-free, active or passive Max. impedance: 500 Ω (active) Voltage supply: 12 V ... 24 V (passive) Max. impedance at 12 V: 250 Ω and/or 24 V: 500 Ω (passive) Option: intrinsically safe HART current output 4 ... 20 mA, potential-free, passive Voltage supply: 12 ... 30 V, voltage drop <3,5 V, 20 m signal cable (blue), pre-assembled Exi IIB: Lo=14.78 mH; Co=679 nF / Exi IIC: Lo=2,18 mH; Co=84 nF			
Bus output – option	Bus interface: Profibus PA or Foundation Fieldbus Bus powered, typical 13 mA with 2xAI function blocks Option: intrinsically safe Bus interface, 20 m signal cable (blue), pre-assembled Approval according to ATEX and FISCO			
Digital inputs	Dig In 1: Hold input, Dig In 2: Empty adjustment			
Analog input	Pt100 for temperature compensation 0/4 ... 20 mA for speed signal for mass flow in the pipeline			
Digital outputs	1 relay (SPDT) for collective fault message 3 relays (SPDT) alternatively for: Hold signal, min. / max. alarm, detector temperature, radiation interference detection Permissible load at ohmic load: max. 5 A bei 250 VAC or 30 VDC			
Interfaces	RS 232 for software update			
Data backup	in non-volatile memory			
Features	For HART, Foundation Fieldbus and Profibus X-ray interference protection (XIP) Event log Continuously monitored current output			

Monitored current output

A monitored current output provides you with a high level of safety. It ensures that the correct measured values are displayed. The device constantly compares the actual flowing current with the target value. A failure current is generated if any deviations are detected. A watchdog timer monitors the functionality of the CPU at the same time.

Mass flow

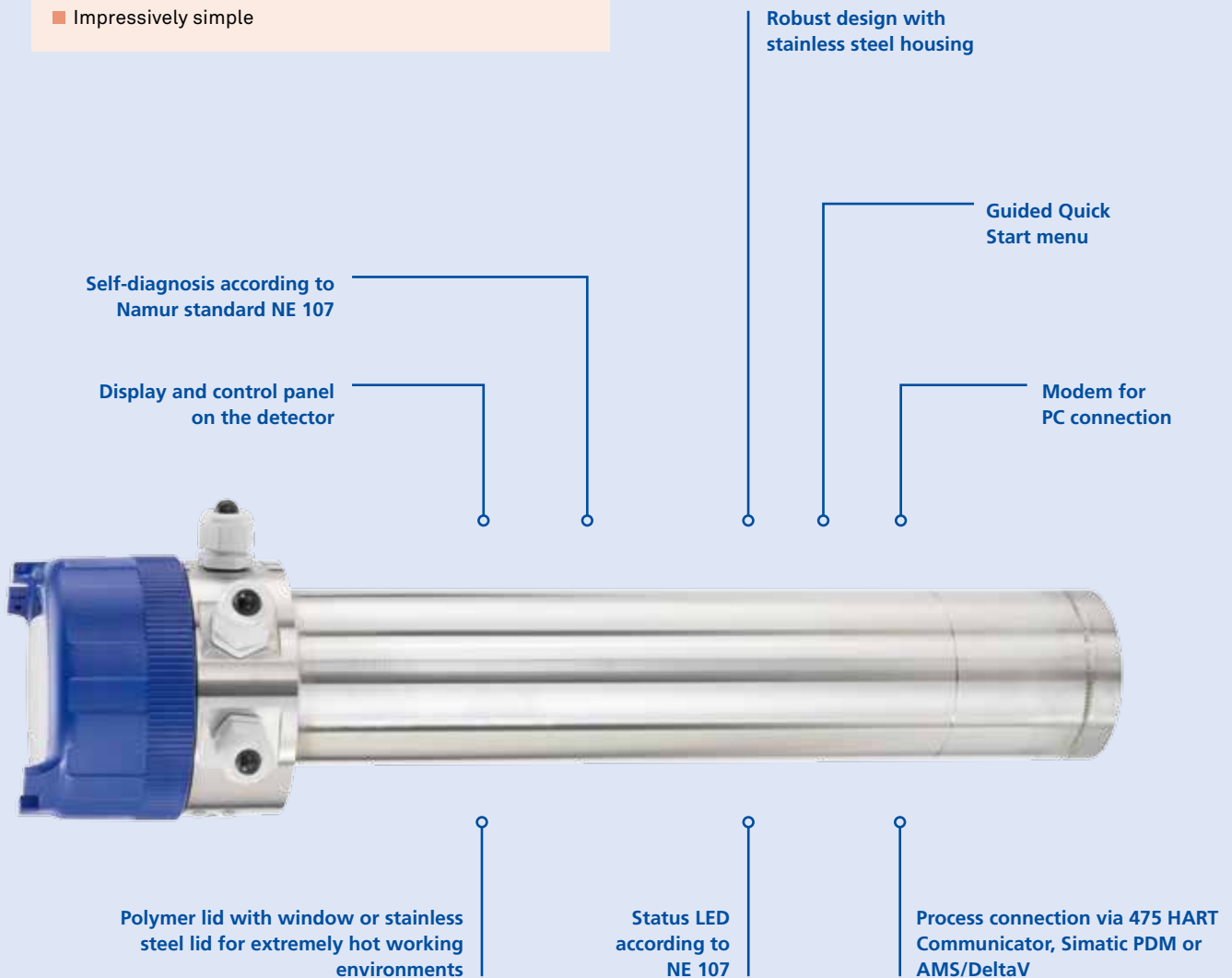
In combination with a flow rate measurement, the Uni-Probe LB 491 can also be used to determine the mass flow rate (t/h). The flow rate signal is directly transferred to the Uni-Probe as a 4-20 mA current signal before being internally offset against the density. The result is a reliable and precise mass flow measurement that combines all the benefits of the non-contacting measurement technology.

SmartSeries LB 414

Smart detector for non-hazardous areas

Simply smart!

- Compact field device with integrated transmitter
- Perfect for density measurements in non-hazardous areas
- Simple and straightforward local display operation
- Process connection via 4-20mA/HART
- No recalibration required
- Impressively simple



Self-diagnosis according to
Namur standard NE 107

Display and control panel
on the detector

Robust design with
stainless steel housing

Guided Quick
Start menu

Modem for
PC connection

Polymer lid with window or stainless
steel lid for extremely hot working
environments

Status LED
according to
NE 107

Process connection via 475 HART
Communicator, Simatic PDM or
AMS/DeltaV



A smart solution for standard tasks

The SmartSeries detectors are the smart solution for density and concentration measurements in non-hazardous areas. Hard and robust – proven by stress tests carried out by the Fraunhofer Institute – this detector is suitable for the toughest work environments, such as in mining, cement production and in the paper industry.

Integrated evaluation and control unit

The system can be operated either through the HART interface or via the device's user interface. All parameters can be entered directly via the local user interface. The operation is simple and intuitive and is effected either via the control elements on the device itself or with the aid of an infrared remote control. Of course, all settings can be performed via a PC. This PC is simply connected through our detector service modem.

LB 414

Detector operating data

Power supply	100 ... 240 V _{ac} +/-10 %, 50 ... 60 Hz max. 10 VA 24 V _{dc} , 18 ... 32 V _{dc} max. 8 W
Cable connections	3 cable entries, 1x M20, 2x M16
Maximum cable length	3300 m (120 Ω), 1600 m (250 Ω), 800 m (500 Ω)
Wire cross-section	0,5 ... 1,5 mm ² (up to 2.5 mm ² without wire-end sleeves)
Housing material	Stainless steel ISO 1.4301 / AISI 304 (others on request)
Water cooling	Option (can also be retrofitted), max. 6 bar

	Scintillator size Ø x length [mm]	Weight [kg]	Weight with cooling system [kg]	Collimator
CrystalSENS (point detectors)	50 x 60 polymer	10	13.5	Option
	40 x 35 NaI(Tl)	10	13.5	Option
	50 x 50 NaI(Tl)	10	13.5	Option
Ambient temperature Operation and storage	-20 ... +60 °C (-4 ... +140 °F)			
Temperature stability	≤ 0.002 %/°C (-20 ... +50 °C)			

Detector certificates & tests

Environmental tests	IP protection: IP66 / IP67 IEC 60068-2-27 Mechanical shock (30 g) IEC 60068-2-6 Vibration (1.9 g at resonance frequency) IEC 60068-2-38 Temperature and humidity (-10 ... 65 °C; >90 %) IEC 60068-2-14 Temperature shock (-45°C ... 65 °C in 10 s)
Other certificates	CSA general area

Signal inputs and outputs

Signal output	HART 4 ... 20 mA potential-free, active or passive max. impedance: 500 Ω (active) Power supply: 12 V ... 24 V (passive) max. impedance at 12 V: 250 Ω (passive) max. impedance at 24 V: 500 Ω (passive)
Digital output	Relay (SPDT) optionally for: Status indicators, min./max. alarm, Detector temperature Permissible load at ohmic load: max. 5 A oder 30 V _{dc}

Software

Measurement application	Density/Concentration: g/cm ³ , kg/m ³ , g/l, SGU, lb/gal, lb/ft ³ , Solids content: % (wt/wt)
User Interfaces	Local User Interface, HART, PC Interface
Data backup	in non-volatile memory

Options and accessories

PC software for parameter setting	
Accessory kit for expanded temperature range	Stainless steel lid and cable glands -40 ... +60 °C (-40 ... +140 °F), with water cooling: -40 ... +100 °C (-40 ... +212 °F)
Accessory kit External communication	M20 adapter and cable for detector service modem or 475 HART Communicator
IR remote control	Infrared remote control for local user interface
Locking	Protects polymer lid from unintended removal

Features

	Diagnose according Namur NE-107 Event log, Modification log QuickStart Menu
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Tough performers noted for their precision



CrystalSENS

Small, compact scintillation detector with particularly high sensitivity and stability despite its small size. Available in various scintillator materials, sodium iodide or polymer, as well as various scintillator sizes. This diversity allows for optimal adjustment of the detector properties to the measurement task, especially in terms of sensitivity, speed, mechanical stability, etc.



SuperSENS

Point detector with extraordinarily high sensitivity and measuring accuracy. Ideally suited for applications that in the past required very high source activities. Perfect for thick-walled pipes and vessels or for large vessel diameters. The extremely large scintillation volume is many times greater than that of conventional detectors resulting in a threefold to fourfold increase of the sensitivity. By using the SuperSENS, the service life of existing sources can be extended for several years.



Inline density meter LB 379

The measuring unit LB 379 combines the radioactive source and the detector in one unit. Its compelling advantage is the use of low-energy isotopes such as Am-241. The LB 379 provides the best accuracy for measurements that involve only minor changes in density.

Due to the low energy (comparable to that of X-rays), the measuring unit can be operated on a licence-free basis in several countries. The system is flanged to the pipeline and is completely made of stainless steel.

Application examples

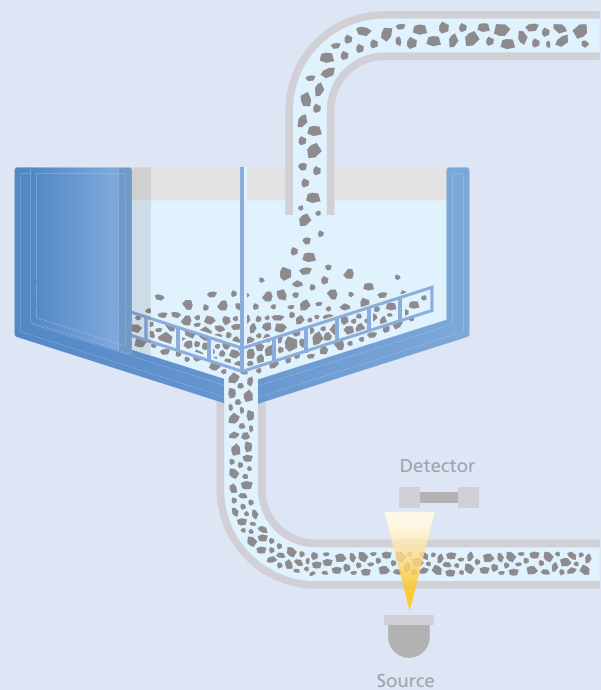
Solids content measurement in the thickener

Mining

Large volume thickening tanks are used in mining to concentrate the ore or minerals contained in sludge. Solids settle on the bottom of the thickener and from there they will be removed from the vessel via an underflow outlet. The sludge leaving the thickener should have a fairly high solids content. However, pumps and pipes can become clogged if too many solids are withdrawn at once.

Solution: Solids content measurement with SmartSeries LB 414

The solids content in the underflow is monitored continuously by the radiometric density measurement SmartSeries LB 414. The robust stainless steel device provides reliable measurements with excellent accuracy and reproducibility over many years. The integrated control panel allows for easy and quick start-up. Measured values are displayed on-site.



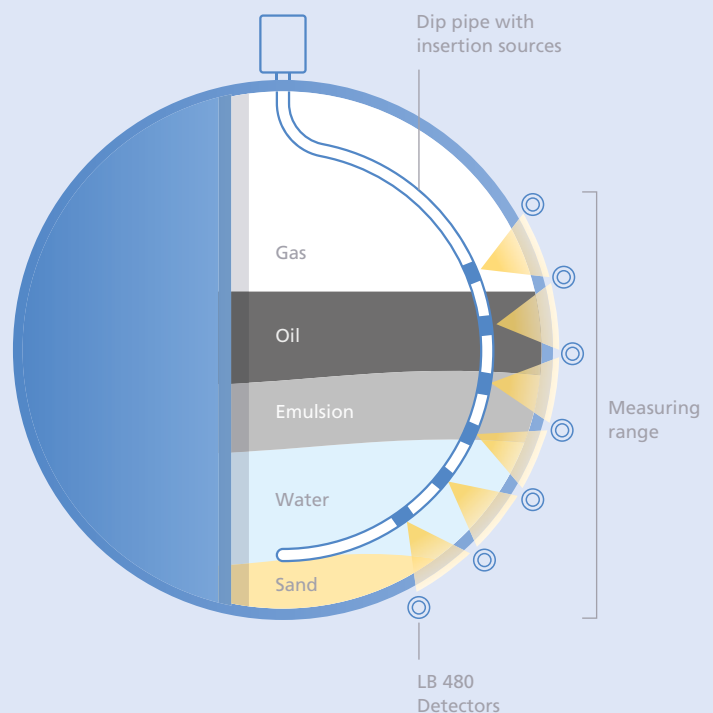
Multiphase level measurement in the separator

Oil and gas production

Due to the density difference, different product layers form in the separator – from bottom to top: Sand, water, emulsion, oil, foam and gas. The density profile is measured via the height of the separator to determine the thickness of the individual product layers.

Solution: Density measurement with SENSseries LB 480

Several density detectors are installed outside the vessel to determine the density distribution over the entire measurement range. The detectors are approved in accordance with SIL2 or SIL3 and operate very stable and safe over the entire operating time. Due to the precise mapping of the separation process, the addition of emulsion breakers can be optimized. In addition, the separation of oil and gas is optimized.



Sources and shieldings

Making special solutions the new standard

Berthold Technologies is a company rich in tradition and the only provider of radiometric measurement technology worldwide with an in-house source production. This opens up unique opportunities for our customers. The sources are manufactured to customer specifications and can be adapted perfectly to the respective application requirements. Our standard range includes:

- Point and rod sources
- Dip pipe sources for installation in a vessel
- Various isotopes such as Cs-137, Am-241, Co-60 or Cm-244
- Various, often customized shieldings, from materials such as lead, tungsten or stainless steel

This diversity enables us to always choose isotopes and shieldings that represent the most cost-efficient solution for the respective application while ensuring the best measurement result at minimum radiation exposure. We will be happy to design special solutions for your special applications. **Please contact us.**



Maximum safety

The SSC source capsules made by Berthold have been tested according to ISO 2919 and exceed even the highest classification C66646. They are extremely robust and withstand temperatures up to 1200°C. The triple encapsulation of the isotope ensures maximum safety even in extreme measurement environments.

Radioactive isotopes

Isotope	Energy	Half-life	Application
Cs-137	660 keV	~ 30 years	Industry standard
Co-60	1200 keV	~ 5 years	Ideal when thick steel walls or large distances have to be irradiated
Am-241	60 keV	~ 430 years	Measures low differences in density or even individual elements in the mixtures of substances

Tailor-made – the best solution for your needs

Sources and shieldings are individually designed by our project engineers for each application. The measurement is designed in such a way that only the source activity that is actually needed will be used and, at the same time, a long service life of the source is guaranteed. For example, Co-60 can be used for more than 10 years without having to replace the source. Thanks to the high sensitivity of our detectors, the source activity in Berthold systems is significantly lower than that of other systems available on the market. A dose rate of less than 1 µSv/h is typically sufficient to perform reliable density measurements.

Levels of radiation?

Radiation	
Flight Frankfurt – New York	60 µSv
Chest X-ray	100 µSv
Living at 1600 m above sea level	1200 µSv/a
Berthold measurement (pipe is empty)	1 µSv/h

Competence in radiation protection

Every company working with radiometric measurements is automatically faced with the issue of radiation protection. Therefore, it is good to have a team of in-house experts on this matter. Our experts in the Radiation Protection division deal with the tasks related to dose rate measurement. The transfer of knowledge is direct and synergies are to your benefit. We at Berthold take special responsibility when it comes to training our customers. We offer training and workshops for Radiation Safety Officers.

Project-specific calculation of the source activity according to the ALARA principle

Small in size and with best shielding effect

Use of various isotopes:
Cs-137, Am-241, Co-60,
Cm-244

Various options available

Maximum safety due to the use of extremely temperature and corrosion resistant source capsules

Use of various shielding materials such as lead, tungsten or stainless steel



In-house production facility for sources allows customer-specific manufacturing and individual designs

Custom-made solutions based on diversity and experience



- Unique and comprehensive range of „modular systems“
- Wide range of proven components
- Optimum system configuration by using different isotopes
- Highly sensitive detectors for lowest source activities
- Huge variety of communication standards and certificates
- More than 800 man-years of development experience
- Well over 20,000 Berthold systems operating worldwide

Berthold is unparalleled when it comes to developing custom-made solutions that exactly meet the requirements of your measurement task. Moreover, we offer even further benefits that are not listed in your specifications.

Highest measuring accuracy combined with lowest source activities and a great variety of communication standards make our measurement systems unique. In addition, our „Berthold modular system“ includes both control room devices and compact devices.

Whatever measurement task you are facing – we can offer you the best solution.

**DuoSeries
LB 474****SENSseries
LB 480****Uni-Probe
LB 491****SmartSeries
LB 414****Communication standards**

4-20mA	•	•	•	•
HART		•	•	•
Foundation Fieldbus/Profibus PA			•	

Certificates

ATEX/IECEX	•	•	•	
Intrinsically safe signal output	•	•	•	
Intrinsically safe power supply	•			
FM/CSA	•	•	•	
SIL2/3		•		

Detector versions

CrystalSENS NaI	•	•	•	•
CrystalSENS Polymer	•			•
SuperSENS	•	•	•	
Measuring unit LB 379	•			

Features

Radiation Interference Detection XIP	•	•	•	
Quick Start		•		•
Mass flow measurement	•		•	
Monitored current output	•	•	•	
Compensation of product temperature	•	•	•	
Speedstar (50 ms Reaktionszeit)		•		

Operation and parameter settings

Separate evaluation unit	•			
Lokal interface	•			•
PC software	•	•		•
HART communicator		•	•	•
DeltaV AMS / Simatic PDM		•	•	•
FDT/DTM		•	•	•
Ethernet	•			



We are there for you! Worldwide.

Oursales engineers are looking forward to your request. Regardless of what you want to measure or where the measurement is taking place, we will provide you with the right system for each measurement task and we know how to configure it so that it perfectly suits your needs. From a wide variety of possible options, our application engineers will choose the right one for you.

With over 60 years of experience, a team of 350 employees worldwide and product innovations that set technical standards, we see ourselves as the experts for radiometric measurement solutions.

All our products are designed and manufactured in Germany. At Berthold, you will always get quality products "made in Germany".

BERTHOLD TECHNOLOGIES' perfect solutions from a singlesource.

Berthold Technologies' engineers and service technicians are always there when you need them. Our global network of offices ensures fast and above all very competent assistance in case you need any. No matter where your production site is located, our qualified personnel will be with you in no time at all.

You can take our word for it.



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